Document No. : MD-QO-04-45
Date : 2009/03/12
Version : 1.0

Flanged Globe Valves, S.S. API 603

DIN PN16

USER MANUAL

Modentic Industrial Corporation

14F-1,No.57Taya Rd.,Taichung,Taiwan,R.O.C.

Email:*modentic@ms9.hinet.net*

http://www.modentic.com.tw

WARRANTY

Modentic warrants its products against defects in manufacturing if the products Are used for the purposes for which they are manufactured and sold. This warranty Shall expire one year from date of shipments.

1. To use for company in Europe who will place the product on the market , please amend which necessary.

2.Modentic reserves the right to change any details without prior notice.

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Importer, Agent or Distributor responsible for servicing

1. General Precautions

a. Operation:

The Globe Valves are used to Globe and control liquid media, e.g. sewage and wastewater, where the media has solid matter volume of more than 5%, a free flow is required for operational safety reason. Valve in which the obturator movement is linear and, in the seating area, at right angle to the direction of flow.

b. Material Selection:
The possibility of material deterioration in service and the need for periodic inspections is depended on the contained fluid. Carbide phase conversions to graphite, oxidation of ferrite materials will decrease in ductility of carbon steels at low temperature are among those items. However information about corrosion data is provided together with this user manual, the user is requested to take attention or consideration to determine the suitability of material in their application.

c. Pressure-Temperature rating:

The Pressure-Temperature rating is considered for static pressure. Please refer to P & T rating section 3 for actual application. The allowable temperature is between -20°C and 180°C. Do not exceed the temperature range to avoid danger.

d. Liquids with high fluid velocity:

When valves must be operated frequently on liquids with very high velocity, a Globe shall be made with the valve distributor or manufacturer for appropriate advice to minimize the possibility of seat deformation, especially when they are highly pressurized on high-temperature line.

e. Throttling service:

Valves are generally not recommended for throttling service, where both the fluid flow and the leading edge of the ball can damage or deform the resilient ball seats causing leakage. High fluid velocity or the presence of solid particles in suspension will further reduce seat life in throttling applications.

f. Do not disassembly when bearing pressure. Valve is not equipped with pressure access device. User should Globe it by other method through its piping system.

g. Do not touch the surface of valve at high temperature condition.

h. Not allowed for unstable fluid, otherwise specified with PED catogory III in Declaration of conformity or/and in this user manual.

i. Use in potential explosive atmosphere safely, see section 10 for detail.

2. General description of the product

a. Technical specification

Model:	GLOBE VALVES												
Port:	Standrad Port												
End connection:	Flanged End												
Service fluid	Dangerous or non-dangerous gas or liquid												
Service temp.	-20°C to 180°C												
Nominal Size NPS	½"	¾"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"	10"	12"
Nominal Size DN	15	20	25	32	40	50	65	80	100	125	150	200	250	300
Nominal pressure PN	16	16	16	16	16	16	16	16	16	16	16	16	16	16
Shell Material	1.4408/EN1503-1,1.0619/EN1503-1													

Note 1: User shall consider the material's anti-corrosion feature of components which directly contact with the fluid. The corrosion data information is available in this user manual.

b. Safety features

- Appropriate shell strength
- Anti-blow out stem design
- Anti-static design
- Pressure release hole at ball
- Pressure release channel at ball seat

c. Dimensions and Parts list

See the following drawing for the detailed external dimensions of each nominal size, the components list and materials available. User shall consider the material's anti-corrosion feature of seals and packing which directly contact with the fluid. The corrosion data information is available in this user manual.

d. Equipment category according to ATEX Directive (94/9/EC)

Designed and constructed to good engineering practice and the ignition hazard assessment ensure that the equipment does not contain any effective ignition sources in normal operation and during expected malfunctions. Therefore we classified as **Group II, Category 2** equipment. The Type of ignition protection is 'c', constructional safety according to EN 13463-5:2003.

e. Equipment category according to PED Directive (97/23/EC)

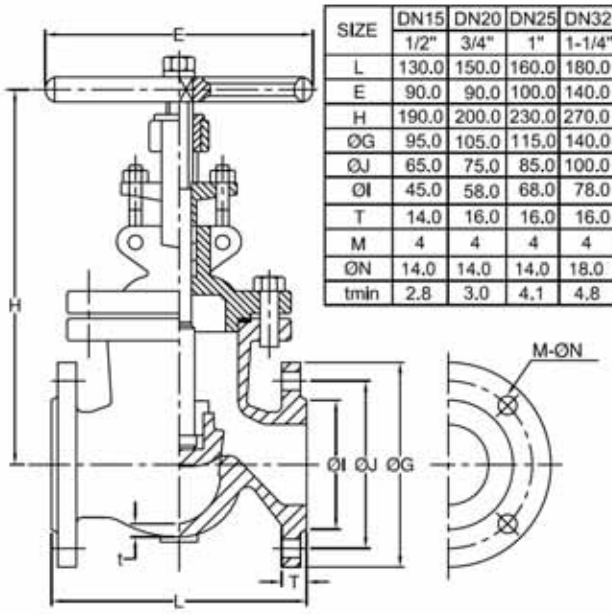
Nominal Pressure	Category I	CategoryII
PN16	DN15 DN20 DN25 DN32	DN40 DN50 DN65 DN80 DN100 DN125 DN150 DN200 DN250 DN300

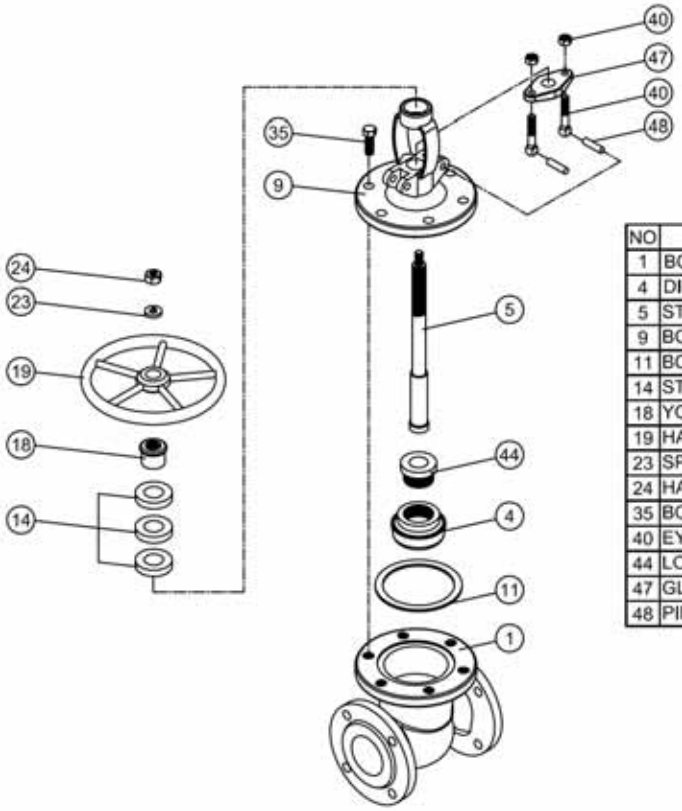
f. Dimensions/ Parts List

DIMENSIONS

unit:mm

SIZE	DN15	DN20	DN25	DN32	DN40	DN50	DN65	DN80	DN100	DN125	DN150	DN200	DN250	DN300
	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	10"	12"
L	130.0	150.0	160.0	180.0	200.0	230.0	290.0	310.0	350.0	400.0	480.0	500.0	600.0	700.0
E	90.0	90.0	100.0	140.0	140.0	160.0	180.0	200.0	225.0	250.0	290.0	330.0	350.0	400.0
H	190.0	200.0	230.0	270.0	280.0	320.0	390.0	415.0	510.0	600.0	710.0	900.0	1117.0	1324.0
ØG	95.0	105.0	115.0	140.0	150.0	165.0	185.0	200.0	220.0	250.0	285.0	340.0	405.0	460.0
ØJ	65.0	75.0	85.0	100.0	110.0	125.0	145.0	160.0	180.0	210.0	240.0	295.0	355.0	410.0
ØI	45.0	58.0	68.0	78.0	88.0	102.0	122.0	138.0	158.0	188.0	212.0	268.0	320.0	378.0
T	14.0	16.0	16.0	16.0	16.0	18.0	18.0	20.0	20.0	22.0	22.0	24.0	26.0	28.0
M	4	4	4	4	4	4	4	8	8	8	8	8	12	12
ØN	14.0	14.0	14.0	18.0	18.0	18.0	18.0	18.0	18.0	18.0	23.0	23.0	27.0	27.0
tmin	2.8	3.0	4.1	4.8	4.8	5.6	5.6	5.6	6.4	7.1	7.1	7.9	8.6	9.7



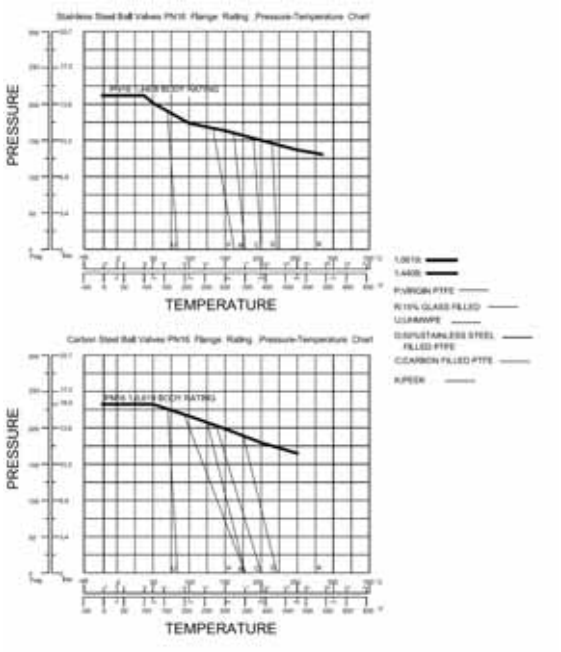


MATERIALS LIST

NO	PART NAME	MATERIAL	
1	BODY	1.4408/EN1503-1	1.0619/EN1503-1
4	DISC	CF8M/EN1503-2	
5	STEM	S.S.316	
9	BONNET	1.4408/EN1503-1	1.0619/EN1503-1
11	BODY SEAL	PTFE.	
14	STEM PACKING	PTFE.	
18	YOKE SLEEVE	BRONZE	
19	HAND WHEEL	DUCTILE IRON	
23	SPRING WASHER	S.S.304	
24	HANDLE NUT	S.S.304	
35	BODY BOLT	S.S.304	
40	EYE BOLT/NUT	S.S.304	
44	LOCK NUT	S.S.316	
47	GLAND FLANGE	S.S.316	
48	PIN	S.S.304	

3. Pressure-Temperature Ratings

The pressure-temperature rating of GLOBE Valves are determined, not only by valve shell materials, but also by sealing materials used for Gasket, and stem packing. Sealing materials may be high molecule, elasticity and hardness, however, the choice is limited by the characteristics of the service fluid, temperature, pressure, velocity of fluid, frequency of valves operation and sizes of valves etc, Followings are the general rating chart for non-shock fluid service for Globe Valves distinguished by nominal pressure and sealing materials.



Temp. (°C)	PN16 Bar
-20 to 0	14.7
0 to 50	14.3
50 to 100	12.0
100 to 150	11.2
150 to 200	10.3

4. Delivery Condition and Storage

Valves stay in the open condition during the transportation, such that the seating material is not in compression. Valves are drained of any test liquid. The body ends are covered to prevent the introduction of foreign materials and moisture.

Valves must store in an indoor warehouse to avoid dusts and other foreign object. The elastomeric seating shall be protected from ultra violet light. Do not exposed in an open space without body end cover. Do not take off the packing under an unnecessary situation.

5. Installation and Operation

5.1 Cleaning

Even the valves was transported under a clean environment, operator must Globe is there any foreign body or dusts inside the bore. If yes, clean it before installation. Operator clean the valves by water, compression air, or steam (automation valve shall be cleaned only with water or steam, the compression air is not allowed.)

5.2 Thread cutting

Care should be taken not to thread-cut the pipes excessively. Care should be taken not to over-tighten the pipe connected to the valve. If the pipe is inadvertently screwed deep into the thread chamber of the valve, it may deform the body disc. Prior to pipe connection, remove all foreign material deposits, such as mud, rust, oil and swarf, from the thread-cut portion of the pipe. Prior to pipe connection, remove sand, mud, molten spatter deposits and any other foreign materials from the interior of the pipes to be connected to the valve

5.3 Valve Installation

a. Remove any swarf from the thread-cut portion of the pipe, then wrap with Teflon tap, or apply a thin coat of an appropriate liquid sealant (pipe compound), to that portion. The liquid sealant should be selected with due consideration to the kind and temperature of the fluid, and must be applied on the thread of the pipe.

b. When a screwed-end valve will be connected to the pipe, be sure to hold the pipe in the pipe vice and screw the valve onto it. In this case, always apply the wrench to the connected end of the valve Connecting to pipeline

c.Select the correct specification of bolts to fasten the flange with pipeline. Following table

provides the fasteners information.

To tight the bolts of the flange end caps, the force must distribute on the every single bolt evenly. The order to tight the bolts need to be symmetrically.

5.4 Hanger Inspection

Proper installation and maintenance of the pipe hangers are essential for the proper functioning of the valve installed. The valve and adjoining pipes should always be kept in a straight line.

6. Put into service

a. Once pipe installation is completed, open all valves completely and flush the piping with air, water or steam.

b. After flushing, close the valves completely and Globe that they function properly, if the valves do not close, disassembly and inspection should be performed.

c. Systems hydrostatic test

Before delivery, valves are tested 1.5 times the allowable working pressure at ambient temperature in open position. After installation, the pipe line system may subject to system tests, as condition not to exceed the maximum working pressure.

d. After pressure testing, user shall operate the valve again about 3 times to ensure the function.

7. Dangers of inappropriate use

a. Never uses the product exceed its allowed condition, such as pressure, temperature and fluid.

b. If the product has any inappropriate use, the product was damage however there are no signals occurs immediately. User shall change the product to avoid danger in the future.

8. Maintenance

a. Maintenance frequency

The maintenance frequency is determined upon the application. User shall consider the time interval depend on the kinds of fluid, flow velocity, operation frequency, high-pressure effect and high-temperature effect etc.

b. Emergency repair

When leakage occurs at the pipe connection flange, tight the bolts of the flange end caps, the force must distribute on the every single bolt evenly. The order to tight the bolts need to be symmetrically. For long-term purpose, it is need to be re-installed with new seal.

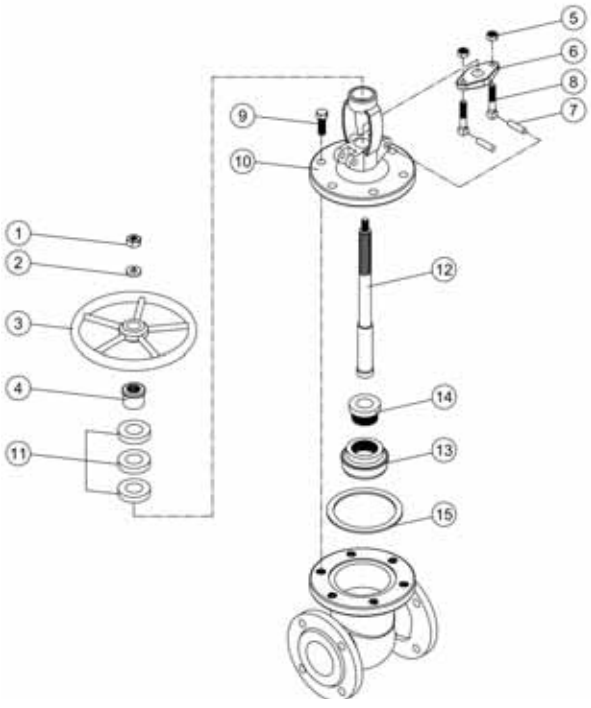
c. Disassembly

(NOTE If complete disassembly is necessary, replacement of all seats and seals is recommended.)

(1) To dismantle the valve must follow the procedure below.

(2) It doesn't matter where the position of valve located is; usually it contained the seal up fluid, so operator must be very carefully when moving the valve on the pipe. It must open the ball a little and let the fluid come out slowly, it also need to watch out the poisonous and inflammability objects if there is any.

(3) To lift the screenl by hoist, it must make the protection on corner to avoid the screendamaged by metal contacted.



d. Parts inspection, maintenance, and replacement:

(1)Globe the surface of screen if it is scraped use the PT for inspection if necessary. If there is any damage on the surface, then find out the root cause such as the dirt fluid…etc. avoid the damage factors as far as possible as we can .

(2)The damage of the screen surface, to gauge if it is locate on the contacting area of ball and ball seat. If it is the case, then the ball must take a fine milling. If it cause a heavy damaged, then it must welded and re-machined. If it cannot be repaired then change a new screen.

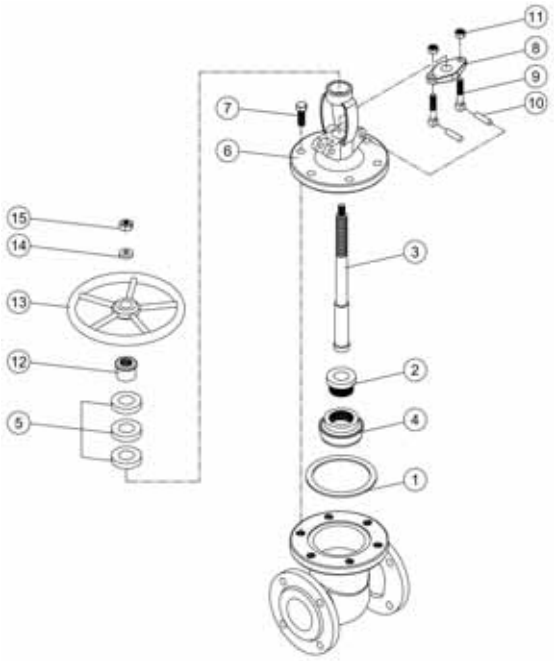
(3)If the scraped area is not at the location described in the item (2)above, then it must re-fine milling the damage area again. Otherwise, the screen ball will damage the soft seat during the open and close operation or it will dig out the ball seat and cause a heavy damage to ball and seat.

(4)Globe the thickness of valve body and cap. As defined in section 1. the body and cap material may wear be cause of the status of fluid.User should decide the frequency for Globeing thickness.

(5) To do the final inspection for a valve, 10 times of open and close operating must be done to ensure all the parts are assembled correctly. To ensure the torque is in a same value during the open/close operation. If the torque is not the same in operation, then there may has some parts in an correct position or interference.please dismantle and re-assembly. Otherwise, the valve will get damaged easily when working on pipeline under higher pressure .

e. Assembly

For assembly process, it takes the opposite way of dismantle process. The must in the close position during assembling the body and end cap, the stopper must be located at the right place; otherwise, the open and close operation will be opposite.



9. Corrosion Data

CF8M,1.4408,SS316 Stainless steel is suitable for the general

Application of corrosion , but below conditions shall be concerned:

a. HCL in humid or high temperature is more corrosive, wet HCL is more corrosive than dry HCL under 700ºF, while the corrosive, wet HCL and dry HCL are almost the same above 700ºF. the max. tolerance for dry HCL and HCI is 320ºC

b. Hydrofluoric acid corrosion easy cause corrosion.

c. Phosphoric acid under 65ºCis applicable in any thickness. And so is the boiling Phosphoric acid in 40%

d. H2SO4 in normal temperature the thickness under 20% or above 85% are applicable, but the thickness between 20% and 85% are not. Under 50ºCthe thickness must be under 10%, when reach boiling point the thickness should be under 1%.

e. HCI under 2% in low temperature.

f. Used in seawater minimum content should be more than 2.75%

10. Use in potential explosive atmosphere areas

a. Maximum surface temperature

It is depends on the heated fluid inside the valve. The limitation of the application temperature is marked on the label. There is no additional temperature raise cause by

normal operation and expected malfunction.

b. Electro static charges

The only non-conductive part of the equipment is the plastic handle grip. The surface resistance of the material does not exceed 1GΩ at (23 2) C and (50 5)% relative humidity. The equipment also designed and constructed with an electrical continuity design between ball, stem and body. Any occurrence of efficient electro static charge will be earthed through the pipe line earthing.

c. Containing light metals

Materials used in the construction of external parts do not contain light metals more than 7.5% of magnesium.

d. Equipment was tested in factory according to high pressure leakage test before delivery. It will not release flammable gases to explosive atmosphere outside the equipment.

e. The internal parts, such as seals and packing can be adversely affected by some solvents. List of solvents which are known to be compatible with the seal and packing material are provided in the corrosion data information.

f. The equipment also conforms to Pressure Equipment Directive (97/23/EC), The mechanical strength of the structure can withstand the hazard cause by internal pressure.

11. Marking

Mfg logo: MD

Mfg location: TAICHUNG, Taiwan

Mfg year: 2009

CE mark: CE for DN 25 and smaller

CE 0035 for DN 32 and larger

Max. working pressure:

For PN16: 14.7bar at -20°C,

10.3bar at 200°C

ATEX mark

II2DGc: Group II, category 2 equipment,

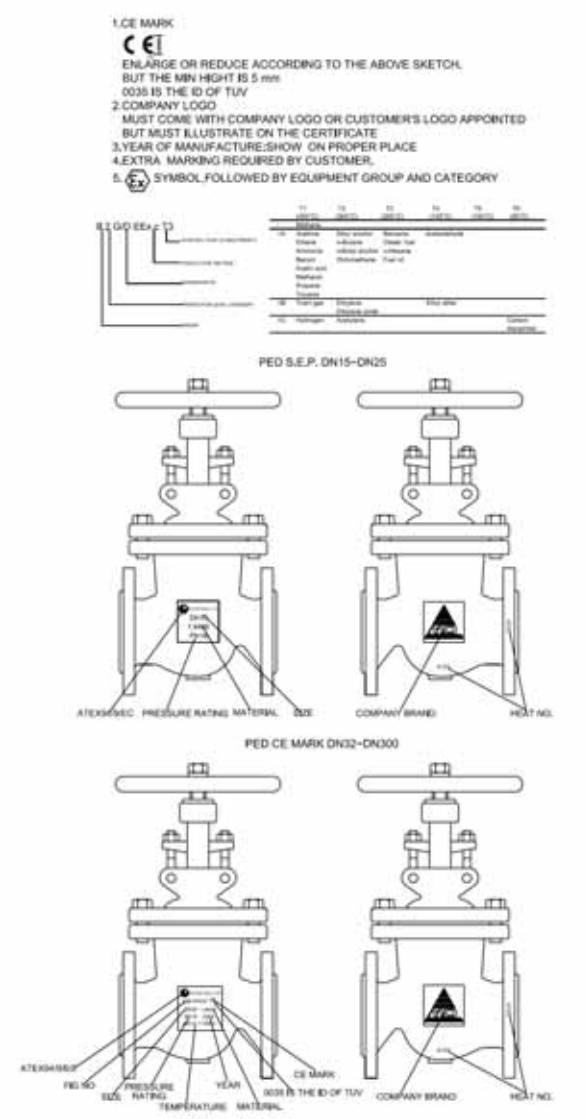
Dust & Gas application,

Constructional safety according to

EN 13463-5:2003.

T.F ref. No. ATEX-TF-0701: Technical file reference number provided by ATEX certification body.

Other identification such as DN (size in mm), Shell Material (1.4408 or 1.4308 or 1.0619), PN (bar), Heat number are marked on the shell respectively.


1.CE MARK
ENLARGE OR REDUCE ACCORDING TO THE ABOVE SKETCH,
BUT THE MIN HIGHT IS 5 mm
0035 IS THE ID OF TUV
2.COMPANY LOGO
MUST COME WITH COMPANY LOGO OR CUSTOMER'S LOGO APPOINTED
BUT MUST ILLUSTRATE ON THE CERTIFICATE
3.YEAR OF MANUFACTURE:SHOW ON PROPER PLACE
4.EXTRA MARKING REQUIRED BY CUSTOMER.
5. SYMBOL FOLLOWED BY EQUIPMENT GROUP AND CATEGORY
PED S.E.P. DN15~DN25
PED CE MARK DN32~DN300